Technical Data Sheet

Badamid® PPA- HP GF60 H

Heat Stabilized, 60% glass fibers reinforced injection moulding grade based on a polyphtalamide

Properties	Test Conditions	Test Methods	Units	Dry as moulded	conditioned 23° C, 50% r.H.
Mechanical Properties					
Modulus of Elasticity, tensile	23° C, 1 mm/Min	ISO 527-1/2	MPa	22500	21000
Yield Stress [1]	23° C, 50 mm/Min	ISO 527-1/2	MPa	-	-
Yield Strain [1]	23° C, 50 mm/Min	ISO 527-1/2	%	-	-
Nominal Stress at Break [1]	23° C, 50 mm/Min	ISO 527-1/2	%	-	-
Stress at Break [1]	23° C, 5 mm/Min	ISO 527-1/2	MPa	255	240
Strain at Break [1]	23° C, 5 mm/Min	ISO 527-1/2	%	2	2.5
Bending Strength [2]	23° C	ISO 178	MPa	-	-
Charpy Impact Strength, unnotched [2]	23° C -30° C	ISO 179/1eU ISO 179/1eU	kJ/m2 kJ/m2	75 -	85
Notched Charpy Impact Strength [2]	23° C -30° C	ISO 179/1eA ISO 179/1eA	kJ/m2 kJ/m2	14 -	15 -
Izod notched Impact Strength [2]	23° C -30° C	ISO 180/1A ISO 180/1A	kJ/m2 kJ/m2	- -	- -
Thermal Properties					
Melting Temperature [3]	10 K/Min	ISO 3146	°C	260/313	*
Temperature of Deflection under Load [4]	0,45 MPa 1,8 MPa	ISO 75-1/2 ISO 75-1/2	°C °C	- 235	* *
Coefficient of Linear Thermal Elongation [5]	parallel direction transverse direction	DIN 53752 DIN 53752	E-4/K E-4/K	* *	* *
Maximum Service Temperature	some hours 20 000 h 50 % Decrease in Tensile Strength or Yield Stress	- IEC 216	°C °C	255 120	* *
Flammability [6]	0,8 mm 1,6 mm	UL 94 UL 94	Class Class	HB HB	* *
Glow Wire Test	0,75 mm / 1,6 mm 0,75 mm / 1,6 mm	GWIT GWFI	IEC-60695-2-13 IEC-60695-2-12	- -	* *
Electric Properties					
Relative Permittivity [7]	1 MHz	IEC 250	-	-	-
Dissipation Factor [7]	1 MHz	IEC 250	E-4	-	-
Specific Volume Resistivity [7]	-	IEC 93	Ohm cm	10^{13}	
Specific Surface Resistivity [7]	-	IEC 93	Ohm	10^{14}	-
Dielectric Strength [7]	-	IEC 243-1	kV/mm	-	-
Comparative Tracking Index	-	IEC 112	V	600	-
Other data					
Water Absorption	23° C, Saturation	ISO 62	%	3.7	*
Moisture Absorption	23° C, 50 % r.H.	ISO 62	%	1.3	*
Density	23° C	ISO 1183	g/ccm	1.68	*
Processing					
Melt Temperature	-	-	°C	320 – 340	*
Tool Surface Temperature	-	-	°C	120 - 140	*
Drying Temperature	-	-	°C	120	*
Drying Time	-	-	h	2 - 4	*

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